

SAM 012189**ACIERA Type F 3**

Group	Universal milling machine
Manufacturer	ACIERA
Type	F 3
Serial No.	56 274



Table length	600 mm
Table width	190 mm
Longitudinal travel (X-axis)	300 mm
Transversal travel (y axis)	135 mm
Vertical travel (z axis)	300 mm
Distance from vertical spindle to table	260 mm
Distance from horizontal spindle to table	310 mm
Spindle speeds:	
number (steps)	8
from	100 t/min
up to	2000 t/min
Taper in spindle:	20 W
Feeds steps:	8
longitudinal from	12.0 mm/min
up to	116 mm/min
Voltage 50 Hz 3x	380 Volt
Motor output	2.0 CV
Total power required	3 CV
Machine's weight about	600 kg
Overall dimensions machine:	
Length	1100 mm
Width	900 mm
Height	1600 mm
Various accessories:	
Vice: width	100 mm
Tilting table	
Vertical milling head	



