

Data Sheet

Reference No.: 51084

Fine Blanking Press -hydraulical-

Brand: SCHMID
Model: HSR400
YoM, approx.: 2007 used
Reconditioned:
Controls: PLC SIEMENS S7



Press Design

drive system: hydraulic
quick die change system: yes
feedstock transport direction: right to left

Slide

total force (nominal): 400 to
stroke: 200 mm

Counter Ram

nominal force: 100 to
stroke: 30 mm

V-Ring

nominal force: 200 to
stroke: 30 mm

Tool Dimensions

lower table (left-right): 650 mm
lower table (front-back): 650 mm
shut height max.: 420 mm
passline opening (free passage in side columns): 420 mm

Leveller Unit

integrated feed function: yes

Strip-Feeder

sheet width max.: 400 mm
sheet thickness max.: 30 mm

Crop Shear

working width max.: 400 mm
cutting force: 50 kN

Electrical specifications

mains voltage: 400 V
mains frequency: 50 Hz

Dimensions / weights

total weight approx.: 22000 kg

Attachments -Fineblanking Press-

closed cabin: yes
decoiler: yes
leveller unit: yes
waste cutter: yes

Additional Information:

including coil line SARONNIE with direct feed

Seller:

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